



- ▶ Logistics
- ▶ Button Machine
- ▶ Button Mold

OK-LA
— 欧扣拉 —



NKJX001

钮面冲床

Cap Pressing Machine

规格

Specifications:

1200Lb

1500Lb

2000Lb

3000Lb

6000Lb



NKJX002

鸡眼冲床

Post/Eyelet Pressing Machine

规格

Specifications:

1200Lb

1500Lb

2000Lb

3000Lb

6000Lb



NKJX003

喇叭网冲床

Speaker Mesh Pressing Machine

规格

Specifications:

1600LBS

2000LBS

2500LBS

3000LBS



NKJX004

立式冲床（国标款）

Shanghai GB Standard Pressing Machine

规格

Specifications:

25 Tons

30 Tons

45 Tons

65 Tons

NKJX005 ▶

急钮入簧机

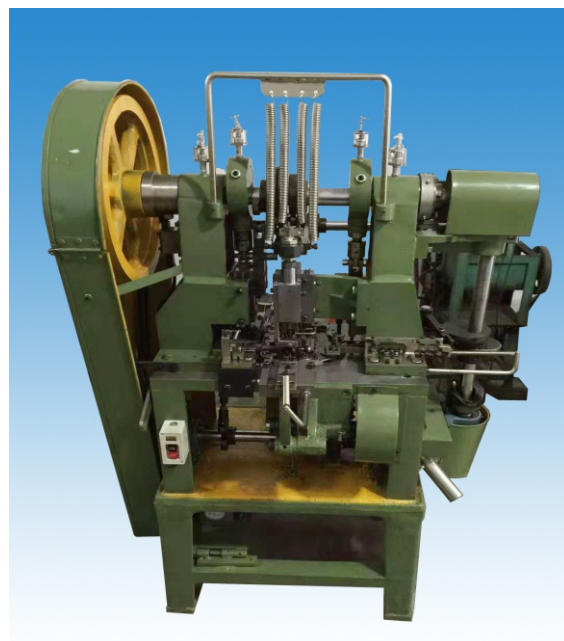
Insert W Ring Snap Socket Machine

Power: 750W/380V/50Hz

Size: 1060*940*1360mm

Weight: 380 Kg

Speed: 4800/ H



NKJX006 ◀

高速冲床

High Speed Pressing Machine

规格

Specifications:

25 Tons

45 Tons

65 Tons

Speed: 80~1200/ Min



NKJX017 ◀

半自动转盘铆合机

Semi Assembled Button Machine

Speed: 3000Pcs/H

Size 1300*880*1600mm

Power: 750W/380V/50HZ

Weight: 400kg

NKJX016 ▶

半自动转盘铆合机

Semi Assembled Button Machine

Speed: 3000Pcs/H

Size 1300*880*1600mm

Power: 750W/380V/50HZ

Weight: 441kg



◀ NKJX015

高速打圈机

High Speed Brass O Ring Machine

Speed: 300~400Pcs/Min

Size 1520*630*900mm

Power: 350W/380V/50HZ

Weight: 350kg

NKJX007

桌面式小冲床

Desktop Style Punch Machine

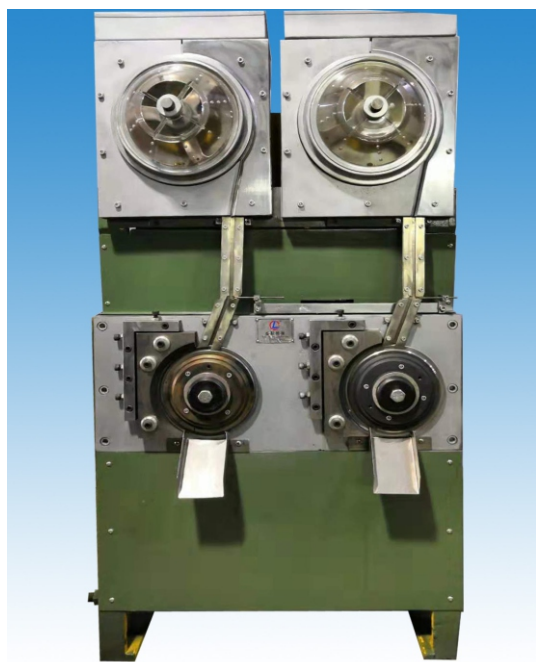
规格

Specifications:

1.5Tons

2.0Tons

2.5Tons



NKJX008

双头扎脰机

Double Neck Ring Machine

Power:550W/380V/50Hz

Speed:25000/H

Size:830*630*1480mm

Weight:260 KG

NKJX014

厚头筛选机

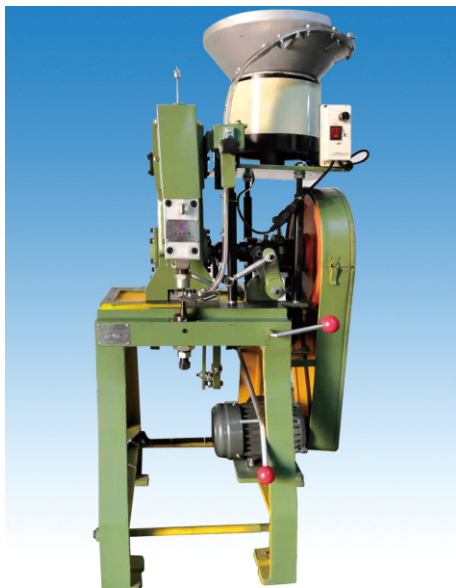
Product thickness screening machine

Power:2KW/220V/50HZ

Size: 2000*800*1500mm

Weight:380kg





NKJX021
Single-Railway & vibrating Disc
Assembled Button Machine
Speed: 9600Pcs/H
Power: 0.55KW/380V/50HZ
Size: 860*880*1500mm
Weight: 280Kg



NKJX018
Three-Railways & vibrating Discs
Assembled Button Machine
Speed: 9600Pcs/H
Power: 0.37KW/380V/50HZ
Size: 1080*600*1060mm
Weight: 320Kg



NKJX019
Five-Railways & vibrating Discs
Assembled Button Machine
Speed: 9600Pcs/H
Power: 1.0KW/380V/50HZ
Size: 1280*830*1500mm
Weight: 470Kg



NKJX020
Four-Railways & vibrating Discs
Assembled Button Machine
Speed: 7200Pcs/H
Power: 1.0KW/380V/50HZ
Size: 1080*600*1460mm
Weight: 320Kg

NKJX011 ▶

Double-Railway & vibrating Disc

Assembled Button Machine

Speed: 9600Pcs/H

Power: 0.55KW/380V/50HZ

Size: 860*880*1500

Weight: 280Kg



NKJX012 ◀

Double-Railway & Single vibrating Disc

Assembled Button Machine

Speed: 9600Pcs/H

Power: 0.55KW/380V/50HZ

Size: 860*880*1500mm

Weight: 280Kg

NKJX013 ◀

孔洞大小筛选机

Button Size screening machine

Power: 120W/380V/50HZ

Size: 1420*630*900mm

Weight: 152kg



Lp001
Density Tester
密度检测仪



Lp002
Tensile tester
拉力检测器



Lp003
Tensile tester
电脑自动拉力检测器



Lp012
Spray Salt Machine
喷砂机



Lp004
Handheld needle detector
手持检针器



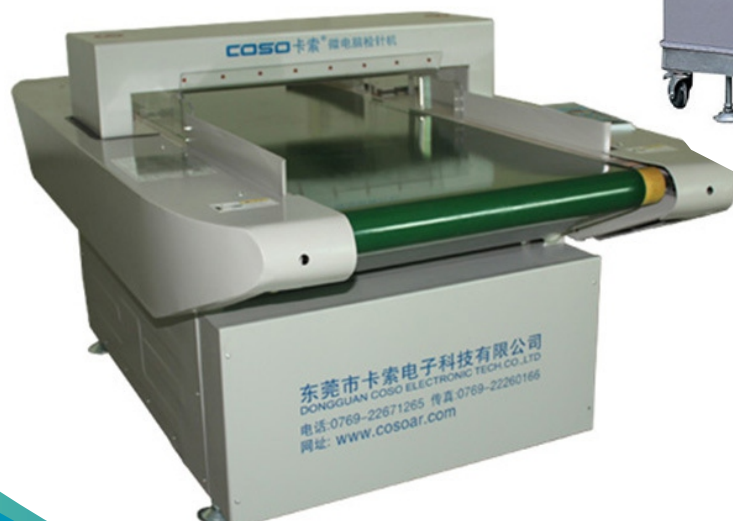
Lp006
Surface color fastness tester
色牢度测试套装



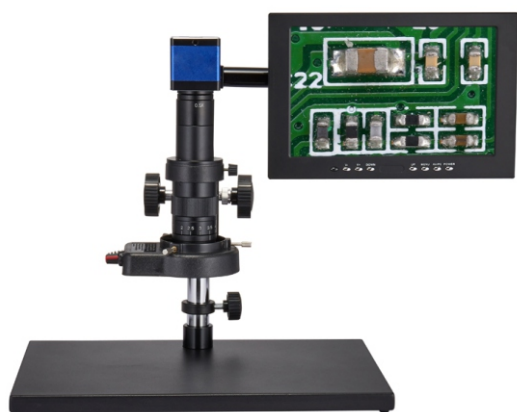
Lp013
Salt spray test machine
盐雾测试机



Lp005
Fully automatic needle detector
自动检针器



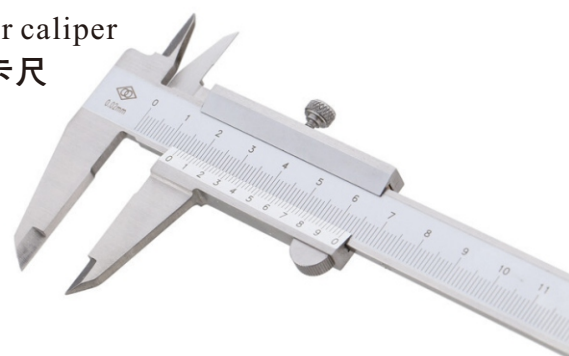
Lp007
Electron microscope
电子显微镜



Lp008
Thousand-point caliper
千分计



Lp009
vernier caliper
游标卡尺



GUANGZHOU JINGDAO
Caving and milling Machine



NKJX021
High-precision engraving
Knife repairing machine
万能磨刀机



GDM280/GDM5040
精雕铣机

JDPMS16 — A

JINGDIAO CNC Engraving Machine
精雕铣机



Features and Applications

- Its structure of the machine bed is designed again for optimization and get improved in rigidity.
- JD45B control system is applied; the rapid traverse rate of each axis is 6m/min, and the feed rate can reach 3.6m/min. A hand-wheel (manual pulse generator) is supplied for manual control of the machine in a convenient and stable way.
- It is suitable for letters or graphic carving, soft-metal machining for small-size products, such as brass, aluminum, precision machining of various brass mould and small punch dies.

JDPMS — V08

JINGDIAO CNC Engraving Machine
精雕铣机



Highlights

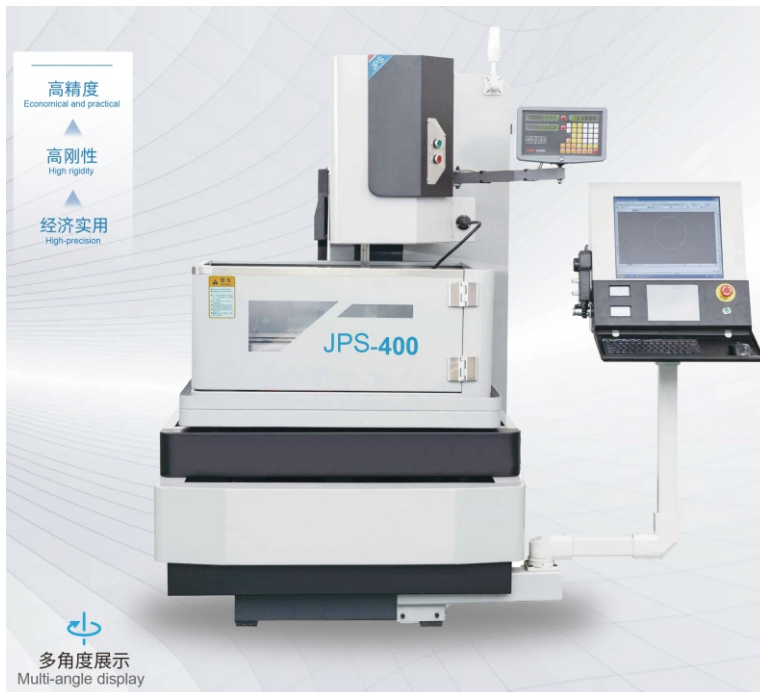
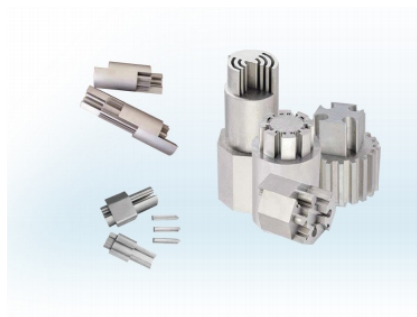
JDPMS_V08 is suitable for engraving letters, little products on soft metals, such as brass, copper and aluminum, machining all kinds of brass moulds, and finish machining little punch dies.
The structure of machine body has been optimized and redesigned. The whole rigidity is raised.

JPS-400/800

中走丝线割机（大）

Medium Speed Wire-cut EDM

Wire Cutting Electrical Discharge Machining

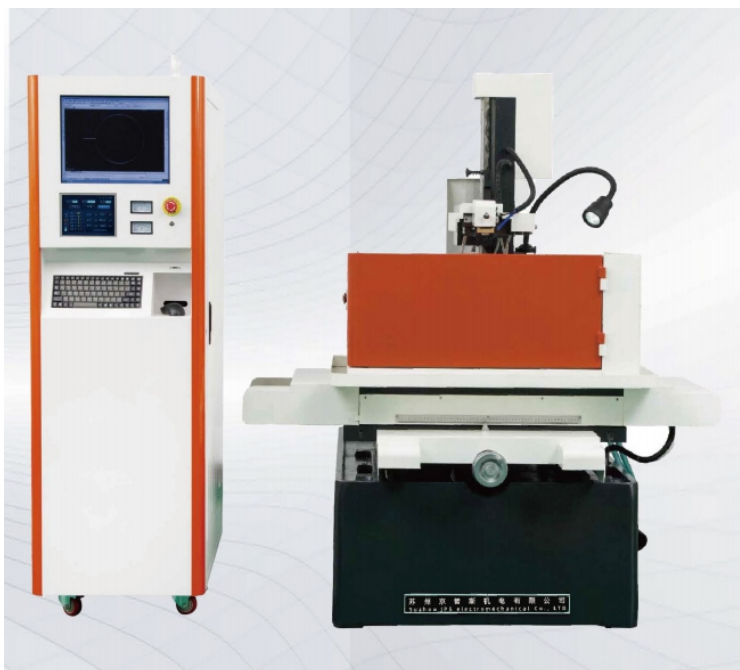
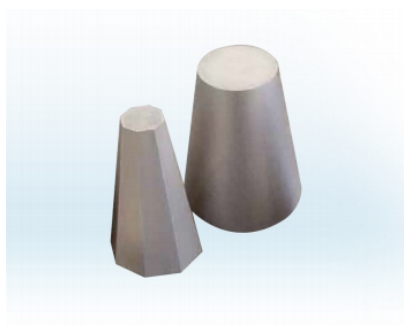


DK-77

中走丝线割机（小）

Medium Speed Wire-cut EDM

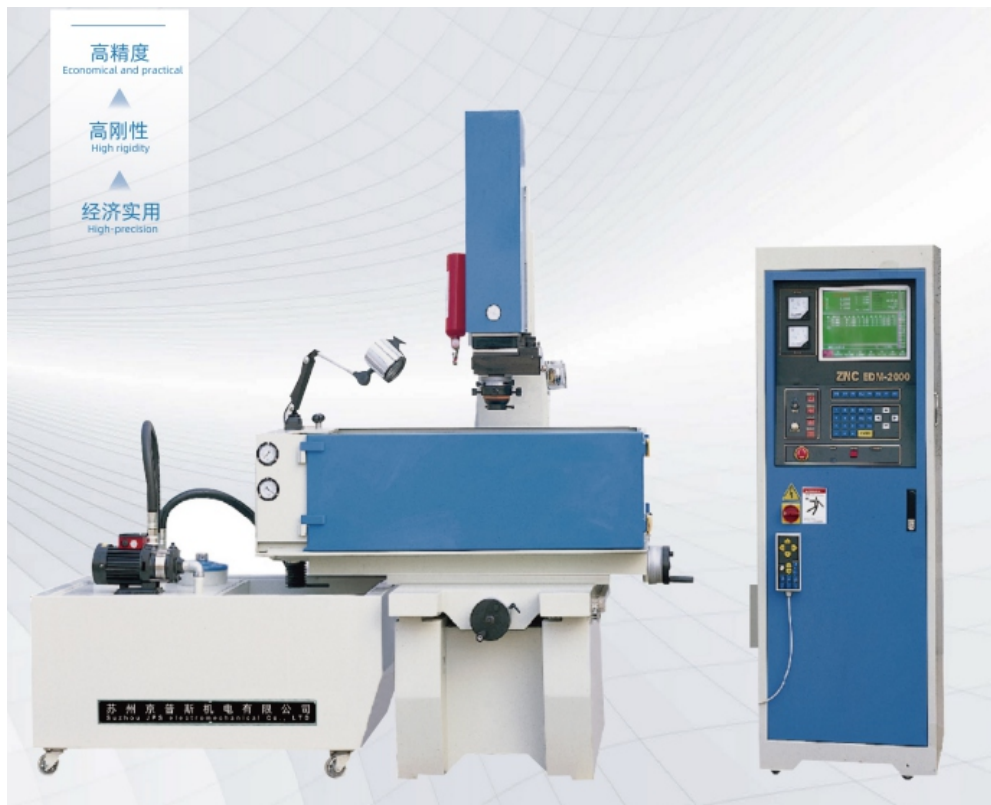
Wire Cutting Electrical Discharge Machining



BDM01
火花机 EDM
Electrical Discharge Machining



BDM02
EDM 火花机
Electrical Discharge Machining



Lp010
Surface grinder
磨床



Lp011
Lathe
车床



Lp013
MirrorCNC-EDM
Electrical Discharge Machining
静面火花机



Lp014
Miling machine
铣床



机械参数 Mechanical Parameters

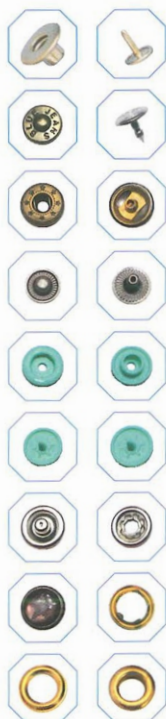
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	100 mm
工作高度 Working height	50 mm
工作速度 Working speed	200 次/分钟 PC/MIN
机身重量 Body weight	74 公斤KG
机身尺寸 Dimensions	480X480X1200 mm

主要特点 Main features:

适用钮扣 Applicable button	通用型 General Purpose
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS20 半自动打钮机

Semi-automatic Automatic Button Machine

机械参数 Mechanical Parameters

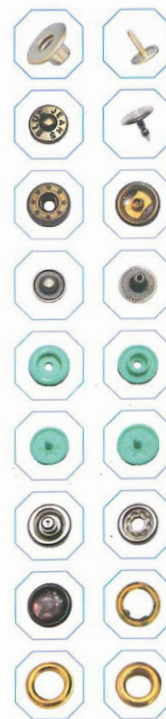
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	100 mm
工作高度 Working height	50 mm
工作速度 Working speed	200 次/分钟 PC/MIN
机身重量 Body weight	74 公斤KG
机身尺寸 Dimensions	480X480X1200 mm

主要特点 Main features:

适用钮扣 Applicable button	通用型 General Purpose
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS21 半自动打钮机

Semi-automatic Automatic Button Machine

机械参数 Mechanical Parameters

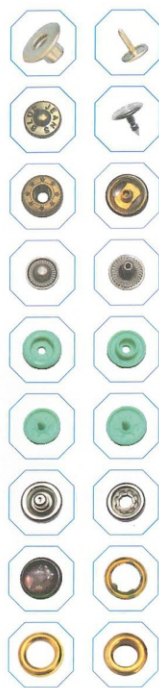
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	100 mm
工作高度 Working height	50 mm
工作速度 Working speed	200 次/分钟 PC/MIN
机身重量 Body weight	74 公斤KG
机身尺寸 Dimensions	480X480X1200 mm

主要特点 Main features:

适用钮扣 Applicable button	通用型 General Purpose
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS40 自动打钮机

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	60 mm
工作高度 Working height	25 mm
工作速度 Working speed	180 次/分钟 PC/MIN
机身重量 Body weight	90 公斤KG
机身尺寸 Dimensions	480X480X1260 mm

主要特点 Main features:

适用钮扣 Applicable button	胶扣、五爪扣 Rubber Buckle, Five Claw Buckle
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS41 自动打钮机

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

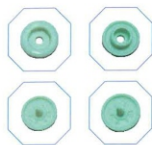
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	60 mm
工作高度 Working height	25 mm
工作速度 Working speed	180 次/分钟 PC/MIN
机身重量 Body weight	90 公斤 KG
机身尺寸 Dimensions	480X480X1260 mm

主要特点 Main features:

适用钮扣 Applicable button	胶扣、五爪扣 Rubber Buckle, Five Claw Buckle
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS80 自动打钮机

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

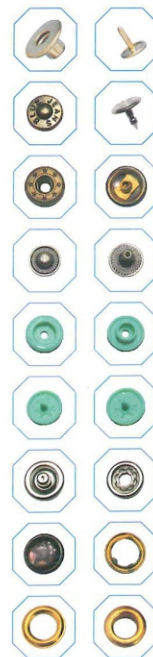
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	95 mm
工作高度 Working height	25 mm
工作速度 Working speed	180 次/分钟 PC/MIN
机身重量 Body weight	110 公斤 KG
机身尺寸 Dimensions	480X480X1320 mm

主要特点 Main features:

适用钮扣 Applicable button	四合扣、鸡眼、五爪扣 Four button, corns, five claw button
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于牛仔服饰，钮扣通用范围14-21mm的扣面
suitable for denim clothing, button general range 14-21mm button surface



DS80 自动打钮机(牛仔专用款)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	100 mm
工作高度 Working height	25 mm
工作速度 Working speed	160 次/分钟 PC/MIN
机身重量 Body weight	110 公斤 KG
机身尺寸 Dimensions	480X480X1320 mm



主要特点 Main features:

适用钮扣 Applicable button	牛仔、撞钉 Cowboy, stud
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上冲压式 Up Press Type

用途 Usage:

适用于适用于牛仔服饰, 钮扣通用范围14-21mm的扣面。
suitable for denim clothing, button general range 14-21mm button surface



DS90 自动打钮机

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

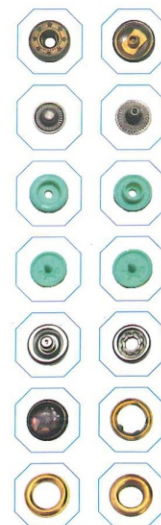
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	55 mm
工作高度 Working height	25 mm
工作速度 Working speed	180 次/分钟 PC/MIN
机身重量 Body weight	110 公斤 KG
机身尺寸 Dimensions	480X480X1310 mm

主要特点 Main features:

适用钮扣 Applicable button	五爪扣 Popper
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上下冲压式 Press Up And Down

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉, 装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS90 3K 童装打钮机 (五爪+公扣+母扣)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	55 mm
工作高度 Working height	25 mm
工作速度 Working speed	180 次/分钟 PC/MIN
机身重量 Body weight	120 公斤 KG
机身尺寸 Dimensions	480X480X1310 mm

主要特点 Main features:

适用钮扣 Applicable button	五爪扣 Popper
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上下冲压式 Press Up And Down

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS90 4K 童装打钮机 (电镀爪+喷油爪+公扣+母扣)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	55 mm
工作高度 Working height	25 mm
工作速度 Working speed	180 次/分钟 PC/MIN
机身重量 Body weight	125 公斤 KG
机身尺寸 Dimensions	480X480X1310 mm

主要特点 Main features:

适用钮扣 Applicable button	五爪扣 Popper
安全性能 Safety performance	电子防打手 Electronic Anti Hitter
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	上下冲压式 Press Up And Down

用途 Usage:

适用于牛仔裤等……平撞钉、凸铆钉，装饰铆钉。
suitable for jeans, etc... flat rivet, convex rivet, decorative rivet.



DS150 自动打钮机 (冲孔+打钮)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

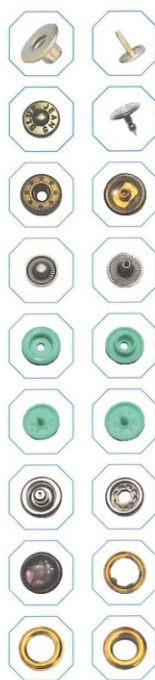
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	80 mm
工作高度 Working height	35 mm
工作速度 Working speed	45-60 次/分钟 PC/MIN
机身重量 Body weight	140 公斤 KG
机身尺寸 Dimensions	560X830X1260 mm

主要特点 Main features:

适用钮扣 Applicable button	四合扣、鸡眼 Four Button, Corns
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	冲孔、打扣 Punch And Buckle

用途 Usage:

适用于适用于羽绒服, 棉服, 夹克, 冲锋衣等金属四合扣, 塑料四合扣, 鸡眼扣, 大小通用
suitable for the metal four-button, plastic four-button, corn-eye button of down jacket, cotton-padded jacket, jacket, diving jacket, etc



DS158 自动打钮机 (冲孔+打钮+胶垫片)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

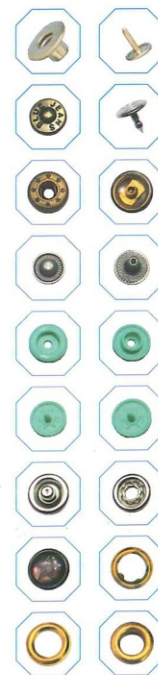
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	80 mm
工作高度 Working height	35 mm
工作速度 Working speed	45-60 次/分钟 PC/MIN
机身重量 Body weight	145 公斤 KG
机身尺寸 Dimensions	560X830X1260 mm

主要特点 Main features:

适用钮扣 Applicable button	自动加胶垫片 Automatic gluing gasket
安全性能 Safety performance	防打手圈 Anti hitter ring
操作方式 Operation mode	触摸屏控制 Touch screen control
机身结构 Fuselage structure	不锈钢 stainless steel
机械行程 Mechanical stroke	冲孔、打扣、自动加垫片 Punch ,Buckle, Automatic gasket

用途 Usage:

适用于适用于自动加胶垫片, 适用于羽绒服, 棉服, 夹克衫等金属四合扣, 鸡眼扣, 大小通用。
Applicable to automatic gluing gasket, applicable to metal four-button, corn-eye button, universal size, such as down jacket, cotton jacket, jacket, etc



DS158 自动打钮机 (冲孔+打钮+视觉抓取识别logo)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

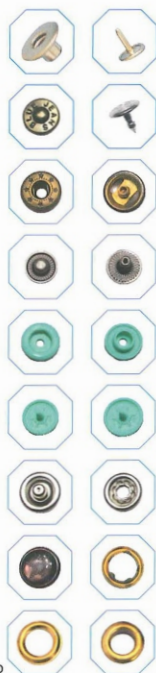
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	80 mm
工作高度 Working height	35 mm
工作速度 Working speed	45-60 次/分钟 PC/MIN
机身重量 Body weight	150 公斤 KG
机身尺寸 Dimensions	560X830X1260 mm

主要特点 Main features:

适用钮扣 Applicable button	自动视觉识别 Automatic visual recognition
安全性能 Safety performance	防打手圈 Anti Hitter Ring
操作方式 Operation mode	触摸屏控制 Touch Screen Control
机身结构 Fuselage structure	不锈钢 Stainless Steel
机械行程 Mechanical stroke	冲孔+打扣+视觉抓取识别logo Punch + Buckle+visual capture recognition logo

用途 Usage:

适用于适用于羽绒服, 棉服, 夹克, 冲锋衣等金属四合扣, 塑料四合扣, 鸡眼扣, 大小通用
suitable for the metal four-button, plastic four-button, corn-eye button of down jacket, cotton-padded jacket, jacket, diving jacket, etc



DS170 自动打钮机 (冲孔+打钮)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

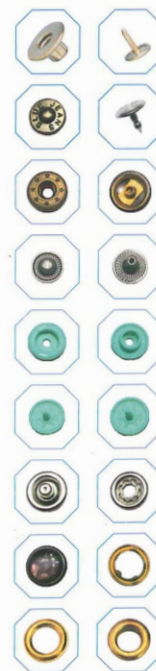
驱动方式 Drive mode	伺服驱动 Servo motor
电压/功率 voltage/Power	220 V/0.75 Kw
工作喉深 Working throat depth	110 mm
工作高度 Working height	35 mm
工作速度 Working speed	45-60 次/分钟 PC/MIN
机身重量 Body weight	145 公斤 KG
机身尺寸 Dimensions	560X830X1260 mm

主要特点 Main features:

适用钮扣 Applicable button	自动加胶垫片 Automatic gluing gasket
安全性能 Safety performance	防打手圈 Anti hitter ring
操作方式 Operation mode	触摸屏控制 Touch screen control
机身结构 Fuselage structure	不锈钢 stainless steel
机械行程 Mechanical stroke	冲孔、打扣 Punch And Buckle

用途 Usage:

适用于适用于羽绒服, 棉服, 夹克, 冲锋衣等金属四合扣, 塑料四合扣, 鸡眼扣, 大小通用
suitable for the metal four-button, plastic four-button, corn-eye button of down jacket, cotton-padded jacket, jacket, diving jacket, etc



DS177 自动打钮机 (冲孔+打钮+胶垫片)

Automatic Automatic Button Machine

机械参数 Mechanical Parameters

驱动方式 Drive mode	伺服驱动 Servo motor
电机功率 Motor Power	0.75 Kw
电机电压 Motor voltage	220 V
电机频率 Motor frequency	50/60 Hz
工作喉深 Working throat depth	110 mm
工作高度 Working height	35 mm
工作速度 Working speed	45-60 次/分钟PC/MIN
机身重量 Body weight	150 公斤 KG
机身尺寸 Dimensions	560X830X1260 mm

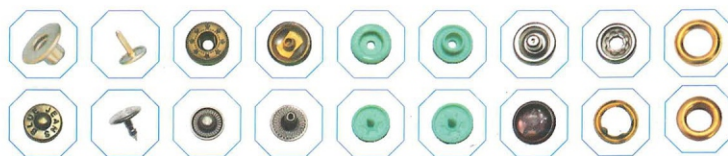
主要特点 Main features:

适用钮扣 Applicable button	自动加胶垫片 Automatic gluing gasket
安全性能 Safety performance	防打手圈 Anti hitter ring
操作方式 Operation mode	触摸屏控制 Touch screen control
机身结构 Fuselage structure	不锈钢 stainless steel
机械行程 Mechanical stroke	冲孔、打扣、自动加垫片 Punch, buckle, Automatic gasket

用途 Usage:

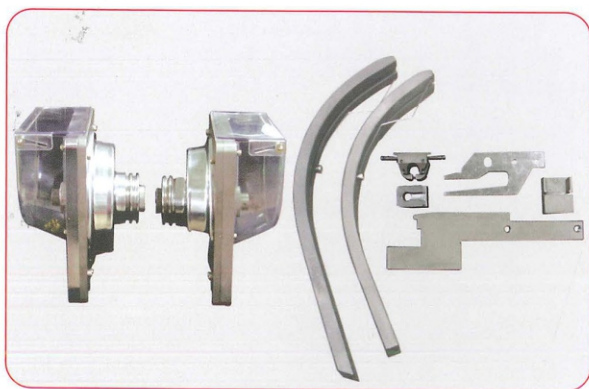
适用于适用于自动加胶垫片, 适用于羽绒服, 棉服, 夹克衫等金属四合扣, 鸡眼扣, 大小通用。

Applicable to automatic gluing gasket, applicable to metal four-button, corn-eye button, universal size, such as down jacket, cotton jacket, jacket, etc

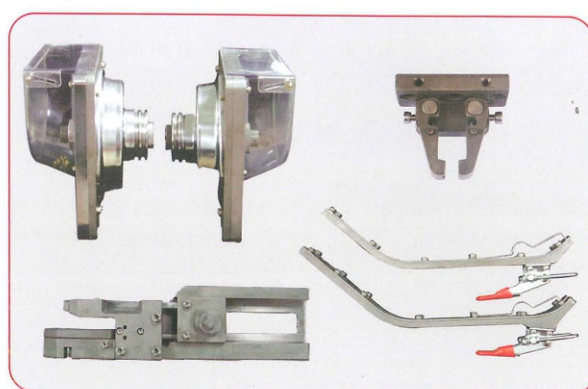


SOME MOLDS AND ACCESSORIES FOR AUTOMATIC BUTTON MACHINE

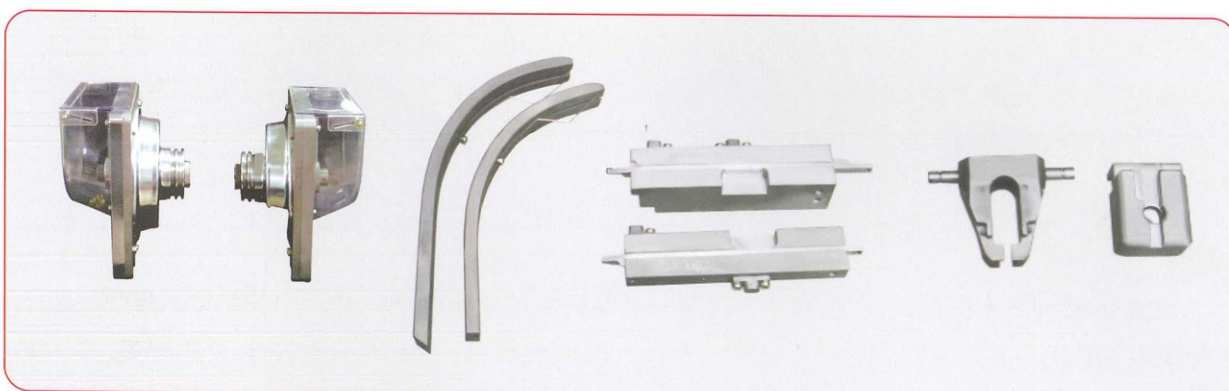
全自动打钮机的部分模具和配件



DS40机配件 Accessories



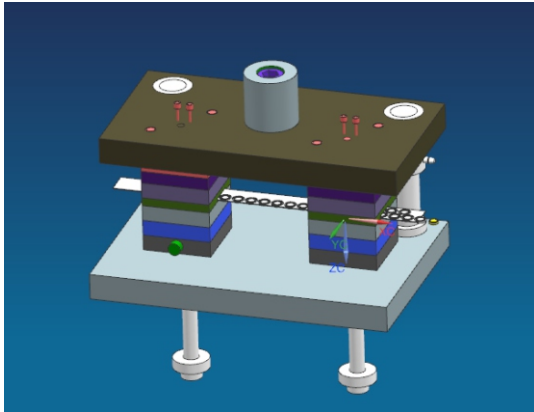
DS90机配件 Accessories



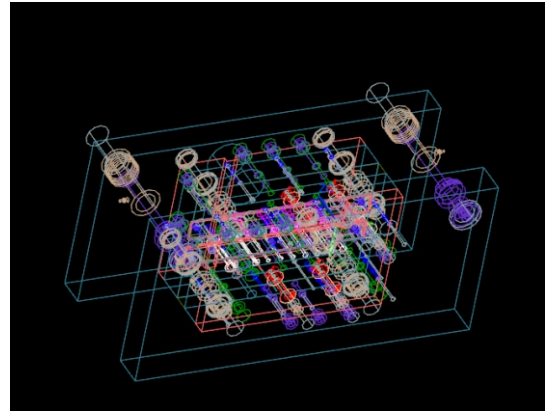
DS80机配件 Accessories



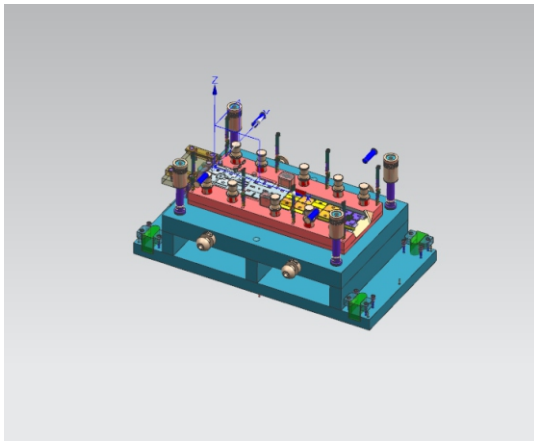
部分打模 Part Mold



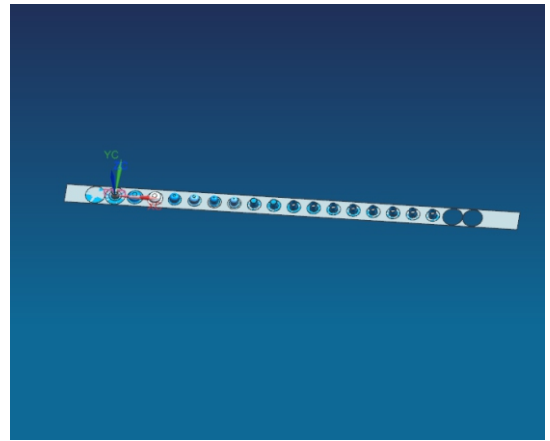
Cap Mold
Double Job
200-240Pcs/Min



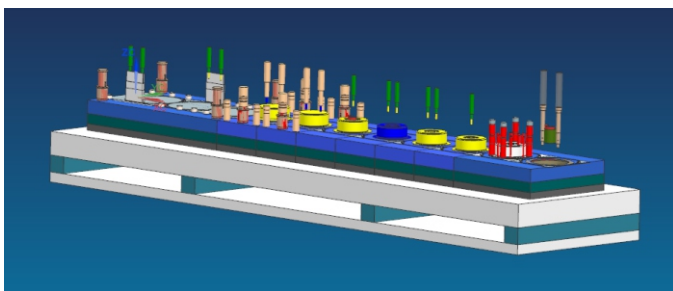
Eyelet Mold
Single Job
100-120Pcs/Min



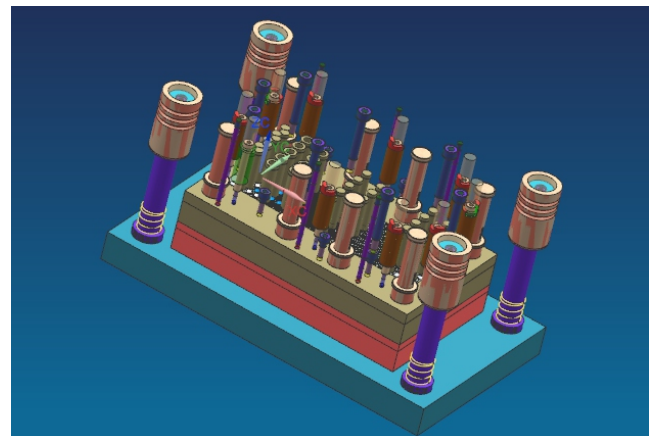
Sheet metal stamping and
bending parts mold
Double Job
240-400Pcs/Min



Eyelet Mold
Single Job
100-120Pcs/Min



1. 95m Super Big mold
Motor Cover Mold
35-65 Pcs/ Min



High speed mold for Prong
9 Jobs
1530-1980 Pcs/ Min



WhatsApp



Wechat

Email: 154118292@qq.com

Head Office: B1205 ShenYip U Center Bei'Er Road HeZhou BaoAn District
ShenZhen 518126 China
Tel: +86-755-29802200 29802255

HongKong Office
Wei Hua International Ltd
+852 8191 5998

NewYork
+1 917 310 1630